



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4061-1
Job Sheet 196734



Part No: D4061-1

Job Qty: 200 pcs

Part Name: Ski Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/30/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC IPP REV:B 11.01.10 AS PER DWG
REV.B DD VERF:EC IPP REV:C 16-11-11 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200 pcs	8/30/19	8/30/19	0.00	0.00	Purchasing - 1		AUG 27 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	200 pcs	8/30/19	8/30/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 27 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaerospace.com
www.dartaerospace.com



Container No: S209031



Part: D4061-1
Job No: 196734
Serial No/Batch: S209031
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Revised: 08/27/19

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	200 pcs	8/30/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68	DAS	
				QC 6 - 61	61	
				QC 6 - 40	9-89	
130 Packaging 3-1 - Stock - B4B	200 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 -		

				B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC STS44
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	200 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	243
				QC 21 - SA - 70	21
				QC 21 - SA - 53	2-66

Part Op 100 - (Purchasing) Issue PO
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

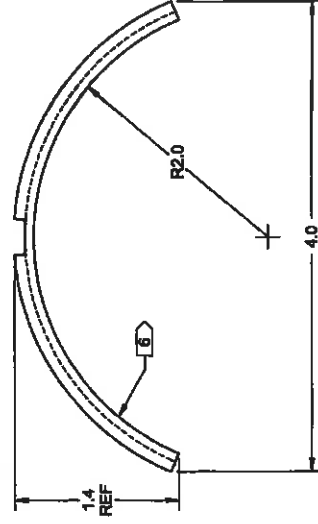
AUG 28 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4061-1F	Ski Cushion	200 pcs (1 ea)	100-Purchasing	5209030

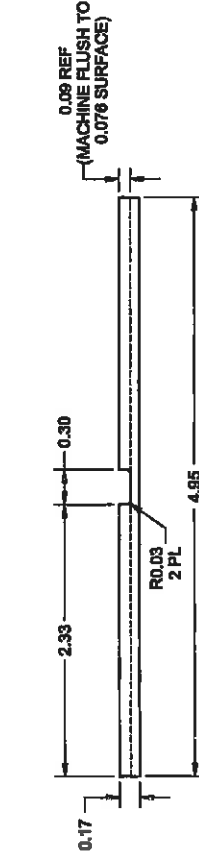
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4061-1F	200	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Cushion	4.950Inches ± 0.030	4.980 4.920		
2	Ski Cushion	0.170Inches ± 0.030	0.200 0.140		
3	Ski Cushion	1.050Inches ± 0.010	1.060 1.040		
4	Ski Cushion	0.100Inches ± 0.030	0.130 0.070		
5	Ski Cushion	0.076Inches + 0.015 - 0.000	0.091 0.076		
6	Ski Cushion	1.250Inches ± 0.030	1.280 1.220		
7	Ski Cushion	0.300Inches ± 0.030	0.330 0.270		

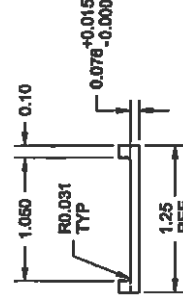
Plex 6/20/19 10:57 AM dart.lavoie.chantal



D4061-1 412 SKI CUSHION
(MAKE FROM D4061-1F)



D4061-1F FLAT MACHINED STATE



- NOTES:
- 1) MATERIAL: MAKE FROM D4287-3 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs



RELEASED
2016-10-18
EAL 16-684

APPROVED

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	MB	10.02.07
B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH ADEQUATE RADIUS. REF: PART 1028.	MB	10.12.07
C	ADD 0.20 NOTCH, 2 PL. REF DIMS FOR D4061-1. REASON PAR 14-308, 14-331, NCR 14-3321	VS	15.05.14
D	ADD PURCHASE OPTION, NEW SUPPLIER. REF DRTG-69	DB	16.05.09

DESIGN	VS	VS	VS
DRAWN	DB	DB	DB
CHECKED	ML	ML	ML
MFG. APPR.	DD	DD	DD
APPROVED	WM	WM	WM
DE APPR.	DSC	DSC	DSC
DATE	16.05.09	DATE	16.05.09

DART AEROSPACE LTD	DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA	HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4061	DRAWING NO. D4061
TITLE 412 SKI CUSHION	TITLE 412 SKI CUSHION
SCALE NTS	SCALE NTS
SHEET 1 OF 1	SHEET 1 OF 1
REV. D	REV. D

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043807



Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043807
PO Date: 6/20/19
Due Date: 7/26/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-06-20

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196736	D4012-1F		Cushion : AS PER DWG D4012 REV. E	Firmed	-	7/26/19	400 pcs	0 pcs	400 pcs	\$2.64/pcs	\$1,056.00
2	196735	D4012-3F		Cushion : Various STC's As per Dwg 4012 Rev. E	Firmed	-	7/26/19	100 pcs	0 pcs	100 pcs	\$2.64/pcs	\$264.00
3	196732	D4212-1F		429 Clamp Cushion : Various STC's As per Dwg D4212 Rev. E	Firmed	-	7/26/19	80 pcs	0 pcs	80 pcs	\$3.28/pcs	\$262.40
4	196730	D5123-3F		Clamp Cushion : Various STC's	Firmed	-	7/26/19	200 pcs	0 pcs	200 pcs	\$1.02/pcs	\$204.00
5	196731	D5123-1F		Clamp Cushion : Various STC's	Firmed	-	7/26/19	100 pcs	0 pcs	100 pcs	\$1.16/pcs	\$116.00
6	196734	D4061-1F		Ski Cushion : Various STC's	Firmed	-	7/26/19	200 pcs	0 pcs	200 pcs	\$3.21/pcs	\$642.00
7	196729	D5352-1P		Cushion : Various STC's receive pcs	Firmed	-	7/26/19	60 Ea	0 Ea	60 Ea	\$2.96/Ea	\$177.60
Grand Total:												\$2,722.00

Handwritten signature and initials



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043807



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE - *NONE SUPPLIED*
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

Plex 6/20/19 3:24 PM Dart.Guerin.Kimberley

GARLAND MFG COMPANY
P.O. BOX 538
SACO, ME 04072
(207) 283-3693

GAR-DUR PLASTIC

RAWHIDE
MALLET AND HAMMERS

Shop Floor Copy

Order Number: 0200290

Order Date: 6/24/2019

Salesperson: 71F

Customer Number: 30-0615903

Sold To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7
Confirm To:

Ship To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Customer P.O.	Ship VIA	Requested Date	Terms
POHB043807 ✓	UPS COLLECT	8/2/2019	Net 30 Days
6645W1			
Product Code	Description	Units	UOM
310001	FABRICATED PART	400.00 392	EACH
	PN: D4012-1F ✓ TO DWG: D4012 REV. E		
310001	FABRICATED PART	100.00 ✓	EACH
	PN: D4012-3F ✓ TO DWG: 4012 REV. E		
310001	FABRICATED PART	80.00 ✓	EACH
	PN: D4212-1F ✓ TO DWG: D4212 REV. E		
310001	FABRICATED PART	200.00 200	EACH
	PN: D5123-3F ✓ TO DWG: D5123 REV. D		
310001	FABRICATED PART	100.00 ✓	EACH
	PN: D5123-1F ✓ TO DWG: D5123 REV. D		
310001	FABRICATED PART	200.00 ✓	EACH
	PN: D4061-1F ✓ TO DWG: D4061 REV. D		
310001	FABRICATED PART	60.00 ✓	EACH
	PN: D5352-1F ✓ TO DWG: D5352 REV. C EMAIL		

DAS
61
9-89

WORKING LIST

UPS
12019 444 68
RECEIVED 6102
5340
AUG 26 2019

DART AEROSPACE LTD.

Date Shipped	BDL or Carton	Approx WT: 0.00	Weight	Quantity
8/2/2019	1		29	1140 pcs



Industrial Plastics
Ultra-High Molecular Weight Polyethylene

55 Industrial Park Road
POB 503
Saco, Maine 04072

Specialty Striking Tools
Garland Rawhide Hammers & Mallets

PH: 207/283-3903
FX: 207/283-4834
<http://www.garlandmfg.com>

August 27, 2019

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

This is to certify that the material shipped from our factory on August 20, 2019 against your Purchase Order # POHB043807 dated June 24, 2019 was made in accordance with the manufacturer's published specifications for Gar-Dur® Plastic which is an ultra-high molecular weight polymer (UHMWPE). The molecular weights for resin used to manufacture Gar-Dur® Plastic is 4.2 million and up with an intrinsic viscosity of 24+ as measured by ASTM 4020-01.

If applicable, the fabricated parts were manufactured to customer part numbers – D4012-1F, D4012-3F, D4212-1F, D5123-3F, D5123-1F, D4061-1F and D5352-1F.

Please note that Gar-Dur® is the registered trade name for Garland Mfg. Company's UHMWPE. Garland Mfg. Company has also achieved ISO 9001:2008 certification for its quality program.

We trust the above meets your needs.

Sincerely,
GARLAND MFG. COMPANY

William Kramer
Quality Assurance

DAS
61
9-89